



SAFETY DATA SHEET
Electrostatic Thermoset Powder Coating
Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product name Electrostatic Thermoset Powder Coating
Product SDS code ELM1

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Industrial use.
Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier Element Boya San. ve Tic. A.Ş.
Birlik OSB Mah. 6. Sok. No: 5
34953 Tuzla İstanbul Turkey
Tel: +90 216 593 29 80
Fax: +90 216 593 29 81
E-mail: element@elementboya.com

1.4. Emergency telephone number

Emergency telephone Element Boya: +90 216 593 29 80 (08:00 - 18:00)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification (EC 1272/2008)**

Physical hazards Not Classified
Health hazards Not Classified
Environmental hazards Not Classified

2.2. Label elements

Hazard statements NC Not Classified

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

Composition comments This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

SECTION 4: First aid measures**4.1. Description of first aid measures**

General information Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.

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Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
Skin contact	Brush off loose particles from skin. Remove affected person from source of contamination. Rinse immediately with plenty of water.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Dust may irritate the respiratory system. Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases.
Ingestion	May cause discomfort if swallowed. May cause stomach pain or vomiting.
Skin contact	Prolonged contact may cause dryness of the skin.
Eye contact	Dust may cause slight irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
Specific treatments	No special treatment required.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	The product is not flammable. Extinguish with foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	None known.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage.

6.2. Environmental precautions

Environmental precautions Insoluble in water. Aquatic toxicity is unlikely to occur. However, large or frequent spills may have hazardous effects on the environment. Collect spillage. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Reuse or recycle products wherever possible. Approach the spillage from upwind. Avoid generation and spreading of dust. Small Spillages: Remove spillage with vacuum cleaner or collect with a shovel and broom, or similar. Large Spillages: Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. Avoid handling which leads to dust formation. Do not breathe dust.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Protect from sunlight. Keep containers upright. Store at temperatures between 5°C and 30°C.

Storage class Unspecified storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

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SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

OEL: 3 mg/m³

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Good general ventilation should be adequate to control worker exposure to airborne contaminants.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. The following protection should be worn: Dust-resistant, chemical splash goggles.

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

Hygiene measures

Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.

Respiratory protection

Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible.

Environmental exposure controls

Not regarded as dangerous for the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Powder.
Colour	Various colours.
Odour	Odourless.
pH	No information available.
Melting point	No information available.
Initial boiling point and range	No information available.
Flash point	Not applicable.
Flammability (solid, gas)	No information available.

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Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 20 g/m ³ Upper flammable/explosive limit: 70 g/m ³
Vapour pressure	No information available.
Relative density	No information available.
Density	1,2 -1,9 g/cm ³ @20 °C
Solubility(ies)	Insoluble in water.
Viscosity	No information available.
Explosive properties	No information available.
Oxidising properties	No information available.
Softening point	>50 °C

9.2. Other information

Particle size	30-50 µm
Volatile organic compound	0,0 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	See the other subsections of this section for further details.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	No potentially hazardous reactions known.
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10.4. Conditions to avoid

Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
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10.5. Incompatible materials

Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
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10.6. Hazardous decomposition products

Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. Carbon monoxide (CO). Carbon dioxide (CO ₂). Nitrous gases (NO _x).
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects	Not regarded as a health hazard under current legislation.
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Acute toxicity - oral

Notes (oral LD₅₀)	Based on available data the classification criteria are not met.
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Acute toxicity - dermal

Notes (dermal LD₅₀)	Based on available data the classification criteria are not met.
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Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Skin corrosion/irritation Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Target organs

Central nervous system

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Not relevant. Solid.

General information

No specific health hazards known. Dust may irritate the eyes and the respiratory system. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation

Dust may irritate the respiratory system. Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases.

Ingestion

May cause discomfort if swallowed. May cause stomach pain or vomiting.

Skin contact

Prolonged contact may cause dryness of the skin.

Eye contact

Dust may cause slight irritation.

Route of exposure

Ingestion Inhalation Skin and/or eye contact

Target organs

No specific target organs known.

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SECTION 12: Ecological information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity Based on available data the classification criteria are not met.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility The product is insoluble in water.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

SECTION 14: Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

14.4. Packing group

Not applicable.

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14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78
and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Health and Safety at Work etc. Act 1974 (as amended).
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
EH40/2005 Workplace exposure limits.

EU legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).
Commission Regulation (EU) No 2015/830 of 28 May 2015.
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
IATA: International Air Transport Association.
ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.
IMDG: International Maritime Dangerous Goods.
CAS: Chemical Abstracts Service.
ATE: Acute Toxicity Estimate.
LC₅₀: Lethal Concentration to 50 % of a test population.
LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose).
EC₅₀: 50% of maximal Effective Concentration.
PBT: Persistent, Bioaccumulative and Toxic substance.
vPvB: Very Persistent and Very Bioaccumulative.

Key literature references and sources for data

This SDS is prepared based on the information received from the product owner.
Source: European Chemicals Agency, <http://echa.europa.eu/>

Training advice

Read and follow manufacturer's recommendations. Only trained personnel should use this material.

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Issued by Bülent Özdemir / CRAD
gbf@crad.com.tr

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Revision date 03/10/2019

Revision 0.1

Supersedes date 03/10/2019

SDS number 9499

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