

TEST REPORT

Client: Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti

Product: Blue Color Epoxy Coating ELM EPX 13

Tests Undertaken: BS 6920: 2000 Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water

Report Number: MAT/LAB 385H/1

Date of Report: 11th September 2014
reissued with amendment dated 29/09/14

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Product: Blue Color Epoxy Coating ELM EPX 13

Test Criteria: BS 6920: 2000

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Product: *Blue Color Epoxy Coating ELM EPX 13*

Test Criteria: *BS 6920: 2000*

1. EXECUTIVE SUMMARY

Test	Result
Odour and flavour of water	Pass
Appearance of water	Pass
Growth of aquatic microorganisms	Pass
The extraction of substances that may be of concern to public health	Pass
Extraction of metals	Pass

This product has satisfied the criteria set out in BS 6920: Part 1: 2000 "Specification" and thus is suitable for use with hot (up to 85 °C) and cold water.



Mrs Ruth Manning, Materials Testing Project Manager

Date 11th September 2014

Please note the following statements
a) The samples of the product referred to in this report have been tested in accordance with the methods specified in BS 6920: 2000 Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water.
b) This work has been undertaken in the UKAS accredited laboratory of NSF-WRc Ltd Oakdale, UKAS registration number 0626, unless otherwise stated. Opinions and interpretations expressed herein are outside the scope of UKAS accreditation.
c) The results specified in this report relate only to the samples(s) of this product submitted for testing. Any changes in the nature or source of ingredients and the process of manufacturer or application could affect the suitability of this product for use in contact with potable water.
d) We draw to your attention that reports issued by the accredited test laboratories do not of themselves constitute approval by the Water Regulations Advisory Scheme or the test laboratory. Only a letter from the Scheme, citing a Directory Reference number can be regarded as indicating approval.
e) Materials and products intended for use by a public water supply company in the preparation or conveyance of water may need to satisfy more comprehensive toxicological requirements as specified by the Drinking Water Inspectorate. These additional requirements are necessary to ensure Water Company usage complies with Regulation 31 of the Water Supply (Water Quality) Regulations 2010.

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Client: *Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti*

Product: *Blue Color Epoxy Coating ELM EPX 13*

Test Criteria: *BS 6920: 2000*

2. SAMPLES FOR TESTING

BS 6920: Part 2: Section 2.1 and in-house method PROC/MAT 001.

Contact name	Ali Kesikoglu
Name of organisation	Element Ic ve Dis Ticaret ve Boya San. Ltd. Sti
Address	Birlik OSB 1 No'lu Cad 6. No 5 34953 Tuzla Istanbul Turkey

Product	Blue Color Epoxy Coating ELM EPX 13
Product manufacturer	Element Ic ve Dis Ticaret ve Boya San. Ltd. Sti
Submitting organisation	Element Ic ve Dis Ticaret ve Boya San. Ltd. Sti
Product manufacturing site	Istanbul, Turkey
Method of manufacture	Extrusion

Date of receipt of application form	27/05/14
Date of receipt of product for test	27/05/14
Trade name and reference of product	ELM EPX 13
Batch number	14030447
General nature of product	Epoxy powder coating
Shore hardness	Not applicable
Typical use of the product	Protective coating

NSF-WRc Test Report**Commercial in Confidence***Client: Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti**Product: Blue Color Epoxy Coating ELM EPX 13**Test Criteria: BS 6920: 2000*

Receipt conditions	In good condition
Receipt packaging	Paper envelope
Storage conditions	As in BS 6920: Part 2: Section 2.1: Clause 5.2
Description/appearance of the product for testing	Opaque blue coated panel

Test sample preparation	Product prepared by applicant
Date test sample manufactured	22/03/14

Surface area of one article	14,980 mm ²
Number of articles constituting a sample	1
Surface area for test	14,980 mm ²
Calibration mark of test container	1 L

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Client: *Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti*

Product: *Blue Color Epoxy Coating ELM EPX 13*

Test Criteria: *BS 6920: 2000*

3. ODOUR AND FLAVOUR OF WATER

Methodology: BS 6920: Part 2: Section 2.2.1 and in-house method PROC/MAT 004 and 006.

Date leaching tests started: 24/06/14	Date leaching tests finished: 25/06/14
Number of panellists: 3	Temperature of extraction: (85 ±2) °C

Odour test

Extract	Date of test	Test water	Dilution number*	Odour descriptor
First	25/06/14	Chlorine free	0(0)	None
First	25/06/14	Chlorinated	0(0)	None
Final	-	Chlorine free	-	-
Final	-	Chlorinated	-	-

Flavour test

Extract	Date of test	Test water	Dilution number*	Flavour descriptor
First	25/06/14	Chlorine free	1(0)	None
First	25/06/14	Chlorinated	1(0)	None
Final	-	Chlorine free	-	-
Final	-	Chlorinated	-	-

* figure in brackets is the number of panellists detecting an odour or flavour at this dilution

First extract becomes final extract

On the basis of these results the samples of this product referred to in this report have been found to conform with the requirements of BS 6920: Part 1: 2000, Clause 4
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Client: *Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti*

Product: *Blue Color Epoxy Coating ELM EPX 13*

Test Criteria: *BS 6920: 2000*

4. APPEARANCE OF WATER

Methodology: BS 6920: Part 2: Section 2.3 and in-house methods PROC/MAT 004, PROC/MAT 027 (colour) and PROC/MAT 030 (turbidity).

Date leaching tests started: 24/06/14	Date leaching tests finished: 25/06/14
Temperature of extraction: (85 ±2) °C	

Colour

Extract	Date of test	Hazen units		Test sample effect
		Blank	Extract	
First	25/06/14	<2	<2	<2
Final	-	-	-	-

Turbidity

Extract	Date of test	Formazine Nephelometric units		Test sample effect
		Blank	Extract	
First	25/06/14	0.169	0.198	0.029
Final	-	-	-	-

First extract becomes final extract

On the basis of these results the samples of this product referred to in this report have been found to conform with the requirements of BS 6920: Part 1: 2000, Clause 5

Client: *Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti*

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Test Criteria: *BS 6920: 2000*

5. GROWTH OF MICROORGANISMS

Methodology: BS 6920: Part 2: Section 2.4 and in-house method PROC/MIC 001.

Date testing started: 03/06/14	Date testing finished: 22/07/14
Incubation temperature: (30 ±1) °C	

Mean dissolved oxygen difference MDOD (mg L ⁻¹ O ₂)	
Test sample	0.2
Positive reference (paraffin wax)	6.2
Negative reference (glass)	0.3

Test water control dissolved oxygen (mg L ⁻¹ O ₂)	8.0
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Comments on changes in appearance of test material and any visible microbial growth	At the end of this test, the test sample showed no change in colour or appearance.
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On the basis of these results the samples of this product referred to in this report have been found to conform with the requirements of BS 6920: Part 1: 2000, Clause 6

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Test Criteria: *BS 6920: 2000*

6. THE EXTRACTION OF SUBSTANCES THAT MAY BE OF CONCERN TO PUBLIC HEALTH

Methodology: BS 6920: Part 2: Section 2.5 and in-house methods PROC/MAT 004 and PROC/MIC 004.

Date leaching tests started: 24/06/14	Date leaching tests finished: 25/06/14
Temperature of extraction: (85 ±2) °C	

Test Set-up

Date: 25/06/14

Cell concentration used	5 x 10 ⁵
Cell morphology	Confluent growth of elongated cells, some round cells and cell debris. Media orange/pink in colour.

Test Results

Date: 26/06/14

Sample/Control	Cell morphology	Response
Test sample	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-cytotoxic
Blank	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-cytotoxic
Negative control	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-cytotoxic
Positive control	All cells rounded and mainly still in suspension. Media pink in colour.	Cytotoxic

On the basis of these results the samples of this product referred to in this report have been found to conform with the requirements of BS 6920: Part 1: 2000, Clause 7

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Test Criteria: BS 6920: 2000

7. THE EXTRACTION OF METALS

Methodology: BS 6920: Part 2: Section 2.6 and in-house method PROC/MAT 006. Metals analysis undertaken in the UKAS accredited laboratory of Wessex Water Scientific Centre, Bristol. UKAS registration number 0905.

Date leaching tests started: 08/06/14	Date leaching tests finished: 09/06/14
Temperature of extraction: (85 ±2) °C	

First Extract

Date of analysis: 18/06/14	Report No. 34435 and 34436
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Metal (µg L ⁻¹)	MAC (µg L ⁻¹)	LOD (µg L ⁻¹)	Blank 1 (µg L ⁻¹)	Blank 2 (µg L ⁻¹)	Sample 1 (µg L ⁻¹)	Sample 2 (µg L ⁻¹)
Aluminium	200	20	<20	<20	<20	20
Antimony	5	0.5	<0.5	<0.5	<0.5	<0.5
Arsenic	10	1	<1	<1	<1	<1
Barium	1000	100	<100	<100	1081	1141
Cadmium	5	0.5	<0.5	<0.5	<0.5	<0.5
Chromium	50	5	<5	<5	<5	<5
Iron	200	20	<20	<20	<20	<20
Lead	10	1	<1	<1	<1	<1
Manganese	50	5	<5	<5	<5	<5
Mercury	1	0.1	<0.1	<0.1	<0.1	<0.1
Nickel	20	2	<2	<2	<2	<2
Selenium	10	1	<1	<1	<1	<1

Analytical Method - ICPMS Inductively Coupled Plasma Mass Spectrometry

MAC - Maximum admissible concentration

LOD - Required limit of detection

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NSF-WRc Test Report**Commercial in Confidence**Client: *Element Ic Ve Dis Ticaret Ve Boya San. Ltd. Sti*Product: *Blue Color Epoxy Coating ELM EPX 13*Test Criteria: *BS 6920: 2000***Final Extract**

Date of analysis: 09/07/14	Report No. 35365 and 35366
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Metal ($\mu\text{g L}^{-1}$)	MAC ($\mu\text{g L}^{-1}$)	LOD ($\mu\text{g L}^{-1}$)	Blank 1 ($\mu\text{g L}^{-1}$)	Blank 2 ($\mu\text{g L}^{-1}$)	Sample 1 ($\mu\text{g L}^{-1}$)	Sample 2 ($\mu\text{g L}^{-1}$)
Aluminium	200	20	<20	<20	<20	<20
Antimony	5	0.5	<0.5	<0.5	<0.5	<0.5
Arsenic	10	1	<1	<1	<1	<1
Barium	1000	100	<100	<100	<100	<100
Cadmium	5	0.5	<0.5	<0.5	<0.5	<0.5
Chromium	50	5	<5	<5	<5	<5
Iron	200	20	<20	<20	<20	<20
Lead	10	1	<1	<1	<1	<1
Manganese	50	5	<5	<5	<5	<5
Mercury	1	0.1	<0.1	<0.1	<0.1	<0.1
Nickel	20	2	<2	<2	2.7	<2
Selenium	10	1	<1	<1	<1	<1

Analytical Method - ICPMS Inductively Coupled Plasma Mass Spectrometry
MAC - Maximum admissible concentration
LOD - Required limit of detection

On the basis of these results the samples of this product referred to in this report have been found to conform with the requirements of BS 6920: Part 1: 2000, Clause 8

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NOTES

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